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| --- | --- | --- | --- | --- |
| **Content:**1X Cooling Fan Shroud**Guide Reference: Section C-3.1** |  | **Content:**1X Extruder Outer Idler Arm 1X Extruder Inner Idler Arm **Guide Reference: Section C-3.1** |  |  **Content:**1X Lower Bed Union**Guide Reference: Section D-4.2** |
| **Content:**2X Z Axis Nut Covers1X X Axis Idler Cover1 X Z Axis Ajt. Mount**Guide Reference: Section D-4.1** |  | **Content:**1X Extruder Mount1X Extruder Frame Mount1X Hot End Mount**Guide Reference: Section C-3.1**  |  | **Content:**1X Lower Bed Frame (1 of 4)**Guide Reference: Section D-4.2** |
| **Content:**1X Lower Bed Frame (2 of 4)**Guide Reference: Section D-4.2** |  | **Content:**1X Lower Bed Frame (3 of 4)**Guide Reference: Section D-4.2** |  | **Content:**1X Lower Bed Frame (4 of 4)**Guide Reference: Section D-4.2** |
| **Content:**2X X Axis Bearing Carriers**Guide Reference: Section D-4.1** |  | **Content:**4X Z Axis Linear Rod Mounts**Guide Reference: Section D-4.4** |  | **Content:**2X Z Axis Bearing Carriers **Guide Reference: Section D-4.1**  |
| **Content:**2X Y Axis Bearing Carriers **Guide Reference: Section D-4.2** |  | **Content:**1X Y Axis Mount Front1X Y Axis Mount Rear**Guide Reference: Section D-4.3** |  | **Content:**1X Y Axis Carrier Front1X Y Axis Carrier Rear**Guide Reference: Section D-4.3** |
| **Content:**1X X Axis Carrier (Left)1 X X Axis Carrier (Right)**Guide Reference: Section D-4.1** |  | **Content:**1X Y Axis Motor Mount**Guide Reference: Section B-2.2** |  | **Content:**2X Z Motor Mounts**Guide Reference: Section B-2.1** |
| **Content:**1X X Axis Motor Mount**Guide Reference: Section D-4.1** |  | **Content:**1X Electronics Back Plate1X Electronics Enclosure**Guide Reference: Section E-5.3** |  | **Content:**2X Filament Spool Holder**Guide Reference: Section E-5.3** |
| **Content:**1X LCD Frame**Guide Reference: Section E-5.2** |  | **Content:**1X Lower Frame Assembly (Left)1X Lower Frame Assembly (Right)**Guide Reference: Section B-2.2** |  | **Content:**1X Upper Frame Assembly (Left)1X Upper Frame Assembly (Right)**Guide Reference: Section B-2.3** |
| **Content:**2X Lower Frame Rails**Guide Reference: Section B-2.2**2X Upper Frame Rails**Guide Reference: Section B-2.3** |  | **Content:**4X Frame Uprights**Guide Reference: Section B-2.4** |  | «Next Record» |
| «Next Record» |  | «Next Record» |  | «Next Record» |