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| **Content:**  1X Cooling Fan Shroud  **Guide Reference: Section C-3.1** |  | **Content:**  1X Extruder Outer Idler Arm  1X Extruder Inner Idler Arm  **Guide Reference: Section C-3.1** |  | **Content:**  1X Lower Bed Union  **Guide Reference: Section D-4.2** |
| **Content:**  2X Z Axis Nut Covers  1X X Axis Idler Cover  1 X Z Axis Ajt. Mount  **Guide Reference: Section D-4.1** |  | **Content:**  1X Extruder Mount  1X Extruder Frame Mount  1X Hot End Mount  **Guide Reference: Section C-3.1** |  | **Content:**  1X Lower Bed Frame (1 of 4)  **Guide Reference: Section D-4.2** |
| **Content:**  1X Lower Bed Frame (2 of 4)  **Guide Reference: Section D-4.2** |  | **Content:**  1X Lower Bed Frame (3 of 4)  **Guide Reference: Section D-4.2** |  | **Content:**  1X Lower Bed Frame (4 of 4)  **Guide Reference: Section D-4.2** |
| **Content:**  2X X Axis Bearing Carriers  **Guide Reference: Section D-4.1** |  | **Content:**  4X Z Axis Linear Rod Mounts  **Guide Reference: Section D-4.4** |  | **Content:**  2X Z Axis Bearing Carriers  **Guide Reference: Section D-4.1** |
| **Content:**  2X Y Axis Bearing Carriers  **Guide Reference: Section D-4.2** |  | **Content:**  1X Y Axis Mount Front  1X Y Axis Mount Rear  **Guide Reference: Section D-4.3** |  | **Content:**  1X Y Axis Carrier Front  1X Y Axis Carrier Rear  **Guide Reference: Section D-4.3** |
| **Content:**  1X X Axis Carrier (Left)  1 X X Axis Carrier (Right)  **Guide Reference: Section D-4.1** |  | **Content:**  1X Y Axis Motor Mount  **Guide Reference: Section B-2.2** |  | **Content:**  2X Z Motor Mounts  **Guide Reference: Section B-2.1** |
| **Content:**  1X X Axis Motor Mount  **Guide Reference: Section D-4.1** |  | **Content:**  1X Electronics Back Plate  1X Electronics Enclosure  **Guide Reference: Section E-5.3** |  | **Content:**  2X Filament Spool Holder  **Guide Reference: Section E-5.3** |
| **Content:**  1X LCD Frame  **Guide Reference: Section E-5.2** |  | **Content:**  1X Lower Frame Assembly (Left)  1X Lower Frame Assembly (Right)  **Guide Reference: Section B-2.2** |  | **Content:**  1X Upper Frame Assembly (Left)  1X Upper Frame Assembly (Right)  **Guide Reference: Section B-2.3** |
| **Content:**  2X Lower Frame Rails  **Guide Reference: Section B-2.2**  2X Upper Frame Rails  **Guide Reference: Section B-2.3** |  | **Content:**  4X Frame Uprights  **Guide Reference: Section B-2.4** |  | «Next Record» |
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